

## UPM Timber

UPM Timber produces redwood and whitewood sawn timber for the joinery, packaging, distribution, and construction industries. Our sawmills are powered entirely by renewable energy. We use certified Finnish raw material from responsibly managed forests and the latest sawmilling techniques to produce high-quality sawn timber that fulfills our customers' requirements. UPM Timber has four sawmills in Finland with a total annual capacity of 1.4 M cubic metres and its own sales network in Europe and Asia. UPM Timber employs around 410 people and has its headquarter in Tampere.

**[www.upmtimber.com](http://www.upmtimber.com)**

### Certificates:



All sawn timber produced by UPM Kaukas sawmill can be sold either as PEFC™ or FSC® certified.

## Instructions for visitors



**At the site, stay with your host**



**Use protective equipment provided to you**



**In an emergency situations follow orders given by your host**



**Permission is needed for photographing**



**Smoking is not allowed**



**Camera surveillance on the site**



### UPM Kaukas sawmill

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**[www.upmtimber.com](http://www.upmtimber.com)**

UPM **BIOFORE**  
BEYOND FOSSILS



# Welcome to UPM Kaukas sawmill



**UPM**TIMBER

## UPM

UPM delivers renewable and responsible solutions and innovates for a future beyond fossils across six business areas: UPM Fibres, UPM Energy, UPM Raflatac, UPM Specialty Papers, UPM Communication Papers and UPM Plywood. As the industry leader in responsibility, we are committed to the UN Business Ambition for 1.5°C and the science-based targets to mitigate climate change. We employ 17,000 people worldwide and our annual sales are approximately EUR 9.8 billion. Our shares are listed on Nasdaq Helsinki Ltd. UPM Biofore – Beyond fossils.

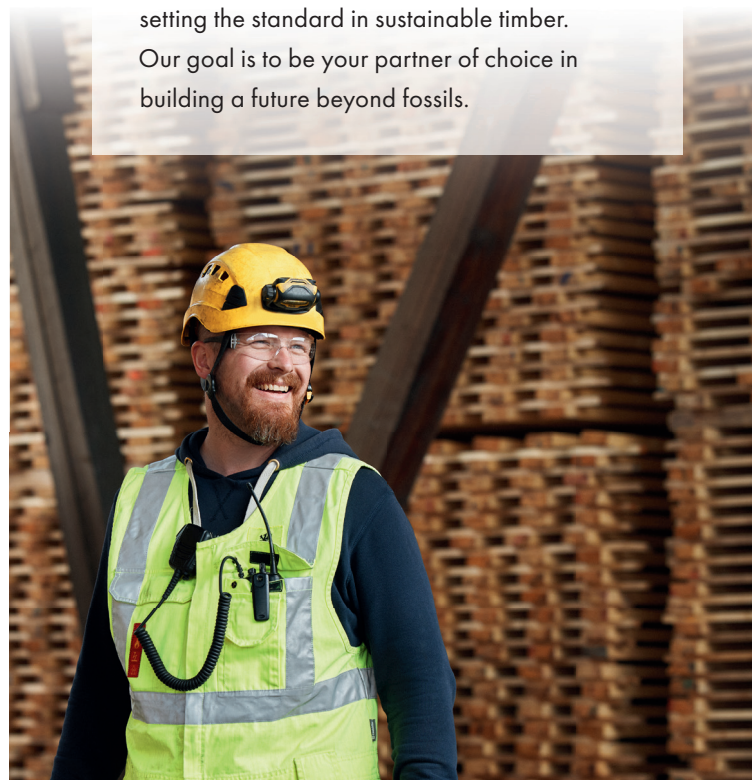
[www.upm.com](http://www.upm.com)

We reduce the world's reliance on fossil-based materials by developing renewable and responsible products and solutions in all our businesses.  
**UPM Biofore – Beyond fossils.**

## Setting the Standard

UPM Timber is not just any timber – it is the benchmark. A product of responsibly managed forests, fully certified and produced without fossil energy. A high-quality renewable material that excels in all end-use segments. It's a joint effort where the whole tree is used, and nothing goes to waste.

Above all, it's a promise, to always keep Setting the Standard. At UPM Timber, we are actively raising the bar in sustainability, quality and reliability – for ourselves, and for the sawn timber industry. We are committed to meet ambitious climate targets, setting the standard in sustainable timber. Our goal is to be your partner of choice in building a future beyond fossils.



## UPM Kaukas sawmill

Annual capacity:

**380 000 m<sup>3</sup>**

Personnel:

**100**

+ subcontractors

Raw material:

**FINNISH PINE**

Main markets:

**90%**  
for export

1. Japan
2. China
3. Finland

### Fossil-free production:

- Log sorting with x-ray
- Band saw line
- Channel and chamber kilns
- Possibility for own container loading

**KAUKAS**

KAUKAS	
US	<b>KAUKAS</b>
V	<b>K+S</b>
VI	<b>+K+</b>
ST	<b>K+S+F</b>