### UPM Timber in brief

UPM Timber is a significant Nordic sawn timber producer. Our four sawmills in Finland have annual capacity of 1.5 M cubic meters of redwood and whitewood sawn timber. UPM Timber employs around 410 people and is headquarter in Tampere.

In our standard and special sawn timber products we use certified raw material and latest sawmilling techniques to produce high quality sawn timber that fulfills customer requirements. Our main customer industries are joinery, packaging, distribution and construction.

#### www.upmtimber.com

#### Certificates



All sawn timber produced by UPM Seikku sawmill can be sold either as PEFC<sup>™</sup> or FSC<sup>®</sup> certified.

## Kaukas mill integrate

UPM's Kaukas sawmill is located in UPM's largest mill integrate together with Kaukas pulp and paper mill, UPM's North European research centre and biorefinery. The mill integrate covers in total about 300 hectares. Kaukas mill integrate is located on the shore of Lake Saimaa in Lappeenranta in South East Finland.

### INSTRUCTIONS for visitors

At the site, stay with your host







In an emergency situations follow orders given by your host

Use protective equipment provided to you





Smoking is not allowed

Camera surveillance on the site



#### UPM Kaukas sawmill

Kaukaantie 16 FI-53200, Lappeenranta, Finland Tel. +358 204 147 431 E-mail: timber@upm.com

#### www.upmtimber.com

03/2016

# WELCOME TO UPM Kaukas sawmill

The Biofore Company **UPM** 



### UPM – the Biofore Company

UPM leads the integration of bio and forest industries into a new, sustainable and innovation-driven future. The company UPM consists of six business areas: UPM Biorefining, UPM Energy, UPM Raflatac, UPM Paper Asia, UPM Paper ENA (Europe & North America) and UPM Plywood. Our products are made of responsibly sourced, renewable raw materials. They offer alternatives to replace non-renewable fossil-based materials.

UPM's turnover is about EUR 10 billion. UPM has production plants in 13 countries and a global sales network. Our 20,000 people work in 45 countries across six continents. UPM shares are listed on the NASDAQ Helsinki stock exchange.

www.upm.com www.upmbiofore.com



UPM Kaukas sawn timber 50x150 LC-quality is being further processed in France to exterior claddings and used in private homes.

### UPM Kaukas sawmill

Kaukas sawmill produces redwood and whitewood sawn timber from certified Nordic pine and spruce. The annual production capacity of Kaukas sawmill is 510,000 m<sup>3</sup> of sawn timber. 90% of the production volume is exported. The main export markets are Central Europe, Asia and Middle East – North African countries.

As raw material Kaukas sawmill uses Nordic pine and spruce purchased mainly from the forests of Eastern Finland. UPM is committed to sustainable forest management and forestry methods based on internationally accepted principles.

Currently 130 employees are directly employed by UPM Kaukas sawmill and in total 180 people are working in the sawmill area. UPM Kaukas sawmill has a long history dating back to 1891 when Lauritsala sawmill was set up. The sawmill has been modernized in various stages and the latest investment was the new kilning facilities in 2014.





## UPM Kaukas sawmill in brief

Annual capacity	510,000 m <sup>3</sup>	
Personnel	130 & subcontractors	
Raw material	Nordic pine and spruce	
Production	<ul> <li>log sorting with x-ray</li> <li>2 band saw lines</li> <li>chambers and progressive kilns</li> <li>possibility for own container loading</li> </ul>	
Products	Pine Sawn timber for joinery and glulam industries	Spruce Sawn timber for industrial end uses, planning and construction
Drying	KD, special drying 8–16% also possible	
Lengths	2.1–5.7 meters	
Packaging	Length packaged and truck bundled options, covered on five sides	

### KAUKAS

