UPM Timber in brief

UPM Timber produces redwood and whitewood sawn timber for construction, packaging, furniture and joinery industries. UPM Timber operates four sawmills in Finland located in Pietarsaari (Alholma), Lappeenranta (Kaukas), Juupajoki (Korkeakoski) and Pori (Seikku). The annual production capacity is 1.5 million cubic metres of sawn timber. UPM Timber business has around 440 employees and is part of UPM Biorefining business area.



UPM Pietarsaari mill integrate

UPM Alholma sawmill is located in UPM Pietarsaari mill integrate together with UPM pulp mill, Billerud Korsnäs paper mill and Alholmens Kraft power plan. The mill site covers in total about 200 hectares. The near-by Pietarsaari harbor plays an important role in the export of forest products.

INSTRUCTIONS for visitors



 $\label{eq:main_state} \begin{array}{l} \mbox{Mill visits only with a host} - \mbox{do not touch any} \\ \mbox{equipment} \end{array}$

In an emergency, follow instructions provided

Use personal safety equipment provided by the host



Photographing is forbidden without permission

by your host



Smoking is not allowed in the mill site

There is recording camera monitoring on site



UPM Alholma sawmill P.O. Box 137

FI-68601 Pietarsaari, Finland Tel. +358 2041 4143

www.upmtimber.com

WELCOME TO UPM Alholma sawmill





05/2015



UPM – the Biofore Company

Through the renewing of the bio and forest industries, UPM is building a sustainable future across six business areas: UPM Biorefining, UPM Energy, UPM Raflatac, UPM Paper Asia, UPM Paper Europe and North America and UPM Plywood. Our products are made of renewable raw materials and are recyclable.

In 2014, UPM's sales totalled EUR 9.9 billion. UPM has production plants in 13 countries and a global sales network. Our 20,000 people work in 45 countries across six continents. UPM shares are listed on the NASDAQ Helsinki stock exchange.

www.upm.com www.upmbiofore.com



UPM Alholma sawmill

Alholma sawmill is one of the four sawmills UPM Timber operates in Finland. The sawmill has a long history dating back to 1896. Today the sawmill produces standard and special sawn timber of Nordic spruce and pine. The annual production capacity of Alholma sawmill is 250,000 m³ of sawn timber.

Approximately two thirds of the sawn timber produced in Alholma sawmill are exported. The main export markets are Asia and Middle East – North African countries Finland is the largest single market for Alholma sawmill.

As raw material, Alholma sawmill uses 100 % domestic spruce and pine purchased mainly from the forests of Ostrobothnia, Central Finland and Kainuu. UPM is committed to sustainable forest management and forestry methods based on internationally accepted principles. All sawn timber produced at UPM Timber sawmills fulfil the requirements of PEFC[™] and FSC[®] Controlled Wood certification.





UPM Alholma sawmill in brief

Annual capacity	250,000 m ³	
Personnel	60 & subcontractors	
Raw material	Nordic spruce and pine	
Products	UPM standard sawn timber and UPM Plus special sawn timber	
Production	 log sorting with x-ray profiling circular saw line camera based green sorting channel and chamber kilns camera based sorting of finished sawn timber packaging line and sticking machine renewed in 2014 	
	Spruce	Pine
Products	Sawn timber for industrial end uses, planing and construction	Sawn timber for joinery and gluelam industries

Drying	KD, special drying 10–16 % also possible	
Lengths	3.0-6.0 metres	
Packing	Length packaged and truck bundled options, cov- ered on five sides	

Certificates





PEFC

Promoting Sustaina

Forest Managemen www.pefc.org

C F EN 14081

The mark of responsible forestr