



The Biofore
Company

DECLARATION OF PERFORMANCE No. UPM21-1

1. Unique identification code of the product-type:
Visually strength graded sawn timber which full fills the product standard EN 14081-1:2005+A1:2011.
2. Identification of the construction product
UPM Strong, visually strength graded structural timber
3. Intended use of the construction product
Intended to be used for load bearing purposes in construction works.
4. Manufacturer's name and contact details:
UPM-Kymmene Oyj, Korkeakoski Sawmill
P.O. Box 25, FI-35501 Korkeakoski
Tel. +358 2041 4149
www.upmtimber.com
6. System of assessment and verification of constancy of performance of the construction product:
System AVCP 2+
7. Certification:

Notified factory production control certification body Inspecta Oy (No. 0416) performed:
 - The initial inspection of the manufacturing plant and of factory production control
 - The continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control: No. 0416-CPR-6689.
9. Declared performance

Characteristic	Performance declaration	Harmonized technical standard
Species	Spruce (Picea abies), Pine (Pinus sylvestris)	EN 14081-1:2005+A1:2011
Growth area	Northern and North Eastern Europe	
Range of thickness	25 – 120 mm	
Range of width	45 – 250 mm	
Range of length	2,4 - 6,0 m	
Strength class	C18,C24,C30	
Surface finish	Sawn and planed	
Dry or wet graded	Dry graded	
Reaction to fire	D-s2,d0	
Release of dangerous substances	NPD	
Durability as classification to:		
- wood destroying fungi	Class 4	
- insects, termites	NPD	
- marine borers	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Sami Kotivuori, Mill Director, Korkeakoski Sawmill

20.06.2013 Korkeakoski
date and place

signature

